

A fine solution for the production
of double jersey structures



D4-3.2 II

our performance for your profit



- ✓ **Highest production for plain and structured Interlock**
- ✓ **Positive needle guidance with up to 4 needle tracks in the cylinder**
- ✓ **Quick Change easy - QCe patent of Mayer & Cie.**
- ✓ **Low maintenance cost**

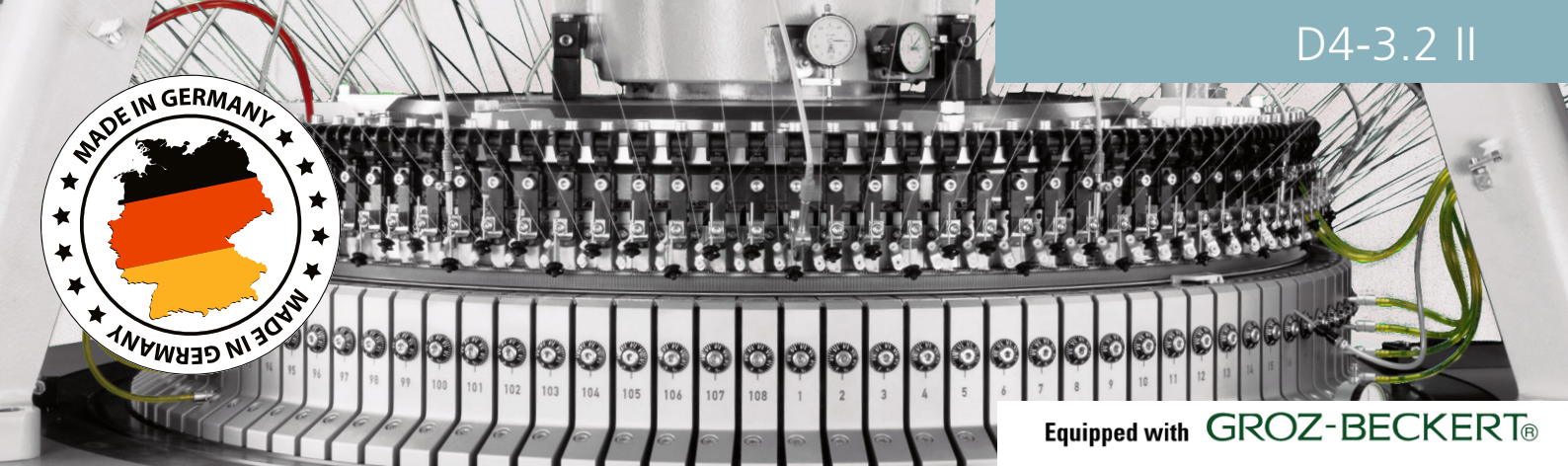
Application:

The 8-lock machine D4-3.2 II is a fine solution for the production of interlock, punto di roma, pique, thermal and many more double jersey structures.

Equipped with up to 4 needle tracks in the cylinder and 2 needle tracks in the dial cam box the D4-3.2 II promises maximum flexibility and a wide range of pattern capabilities.

Best fabric quality and high production output complete this machine package.

Sports, leisure and outerwear fabrics are the general application fields for this well proven machine.



Equipped with **GROZ-BECKERT®**

The most important facts for you at a glance:

Our feature	Your advantage	Your benefit	Photo/graphic
3.2 feeder with speed factor up to 1050	Ultra high fabric output	Fast return of investment Less machines needed for the same production	
Central and individual stitch length adjustment	Fast adjustment of fabric weight/fabric style	Less down time Reliable fabric quality	
Quick Change easy - QCe patent of Mayer & Cie.	Fast cylinder and dial exchange within less than 5 hours by one person	Less down time = higher utilization	
Ceramic yarn carriers	Reduces wear and tear	Reliable fabric quality Minimum spare parts costs in the future	

Technical data

Cylinder diameter:	30 - 38
Machine gauges:	18 - 40
No. of feeders:	96 feeders at 30"
Speed up to:	35 rpm at 30" SF 1050

Production example (unfinished)

Structure: Interlock	Efficiency rate: 85,00%	Gauge: 28	Weight: 118 g/m ²
Diameter" 32"	rpm 33	Production m/h 59.9	Production kg/h 10.67
Structure: Interlock fullplated	Efficiency rate: 85,00%	Gauge: 28	Weight: 180 g/m ²
Diameter 32"	rpm 25	Production m/h 27.09	Production kg/h 7.22



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